

Faculty of Engineering Department of Mechanical Engineering

5th INTERNATIONAL SCIENTIFIC CONFERENCE ON ADVANCES IN MECHANICAL ENGINEERING (ISCAME 2017)

12-13 October, 2017 Debrecen, Hungary

CONFERENCE PROGRAMME

organized by

Department of Mechanical Engineering
Faculty of Engineering, University of Debrecen

and

Working Commission in Mechanical Engineering
Specialized Committee in Engineering
Regional Committee in Debrecen, Hungarian Academy of Sciences





12-13 October 2017, Debrecen, Hungary

Chair of ISCAME 2017

Tamás MANKOVITS, University of Debrecen, Hungary

Scientific Program Committee of ISCAME 2017

Ágnes BATTÁNÉ GINDERT-KELE, University of Debrecen, Hungary

Sándor BODZÁS, University of Debrecen, Hungary

Gábor BOHÁCS, Budapest University of Technology and Economics, Hungary

István BUDAI, University of Debrecen, Hungary

Levente CZÉGÉ, University of Debrecen, Hungary

Igor DRSTVENSEK, University of Maribor, Slovenia

Illés DUDÁS, University of Miskolc, Hungary

János Péter ERDÉLYI, University of Miskolc, Hungary

Lajos FAZEKAS, University of Debrecen, Hungary

Csaba GYENGE, Technical University of Cluj-Napoca, Romania

Sándor HAJDU, University of Debrecen, Hungary

György JUHÁSZ, University of Debrecen, Hungary

Gábor KALÁCSKA, Szent István University, Hungary

Ferenc KALMÁR, University of Debrecen, Hungary

Imre KOCSIS, University of Debrecen, Hungary

Stanislav LEGUTKO, Poznan University of Technology, Poland

Zoltán MAJOR, Johannes Kepler University Linz, Austria

Ljubica MILOVIC, University of Belgrade, Serbia

Imre Norbert ORBULOV, Budapest University of Technology and Economics, Hungary

Sándor PÁLINKÁS, University of Debrecen, Hungary

Tibor POÓS, Budapest University of Technology and Economics, Hungary

Milan RACKOV, University of Novi Sad, Serbia

Istvánné RÁTHY, Óbuda University, Hungary

Tamás SZABÓ, University of Miskolc, Hungary

Edit SZŰCS, University of Debrecen, Hungary

György THALMAIER, Technical University of Cluj-Napoca, Romania

Zsolt TIBA, University of Debrecen, Hungary

László TÓTH, University of Debrecen, Hungary

Matej VESENJAK, University of Maribor, Slovenia

László ZSIDAI, Szent István University, Hungary

Technical Assistance

Beáta KÖVÉR, University of Debrecen, Hungary Tamás Antal VARGA, University of Debrecen, Hungary





12-13 October 2017, Debrecen, Hungary

WELCOME MESSAGE

On behalf of the ISCAME Scientific and Organizing Committee I am pleased to welcome you to Debrecen for the 5th International Scientific Conference on Advances in Mechanical Engineering organized by the Department of Mechanical Engineering, Faculty of Engineering of the University of Debrecen.

The main goal of ISCAME is to yearly bring together engineers working on research, development and practical application in the field of mechanical engineering. Furthermore, the purpose of this Conference is to provide opportunities for scientists and engineers to meet and to discuss current research, new concepts and ideas and establish possibilities for future collaborations in all aspects of mechanical engineering.

I am pleased to inform you that 135 experts from higher education have registered for this year's conference from altogether 8 countries. In the framework of ISCAME 87 presentations will be given and 36 posters will be exhibited. The topic of this year ISCAME plenary session will be Materials Science. I am honored to announce that 4 internationally recognized Hungarian speakers (Prof. Zoltán KOLOZSVÁRY, Prof. Imre ORBULOV, Prof. Miklós TISZA, Prof. László TÓTH) of whom 3 were born in Debrecen will hold the interesting lectures.

We invite you to be an active participant in this Conference and to contribute to any topic of your scientific interest. We hope that the 5th International Scientific Conference on Advances in Mechanical Engineering will have an important impact on the research in all topics included in its programme.

It is also an honour for us to have a privilege to invite you to the 5th Mechanical Engineering Industrial Exhibition. The Faculty of Engineering of the University of Debrecen will host – parallel to ISCAME – the event, called "Industry Days in Debrecen" where 46 companies – 30 of which as partners of the Department of Mechanical Engineering – will exhibit. The list of our exhibiting partners can be found at the end of the programme booklet. This professional programme will surely benefit the visitors who want to get up-to-date knowledge with the latest technology.

We want to express our appreciation to all members of the committees involved in the preparation of this Conference and to all the staff who are managing the different aspects of the Conference and to all the contributing authors and participants who will create the real Conference. We hope that all of you feel awarded for your participation and contribution.

Yours Sincerely,

Tamás Mankovits Chair of ISCAME, Head of Department Department of Mechanical Engineering Faculty of Engineering, University of Debrecen





12-13 October 2017, Debrecen, Hungary

TECHNICAL PROGRAMME

(Industry Days in Debrecen – including 5th ISCAME and 5th Mechanical Engineering Exhibition)

Thursday, 12th of October 2017 (2-4 Ótemető, Debrecen)

- 08:30 16:00 **ISCAME registration** continuously (Main Hall)
- 09:00 16:00 ISCAME poster exhibition and coffee (ground floor, room 9.)
- 09:00 16:00 **Industry Days in Debrecen** (Building of the Faculty of Engineering)
- 09:30 12:00 opening ceremony and talks of the Industry Days in Debrecen (Aula and Lecture Hall U.0.02)
- 11:45 14:00 lunch (Restaurant, Fac. of Eng.) for ISCAME participants
- 12:10 14:00 reception for company representatives entrance only with invitation card
- 13:00 14:30 company presentations (Lecture Hall U.0.01)
- 14:00 15:00 **ISCAME poster session 1** (ground floor, room 9.)
- 15:00 16:30 **ISCAME opening and plenary session** (Lecture Hall U.0.01.)
- 18:30 22:00 **ISCAME banquet** (Restaurant, Fac. of Eng.) –by pre-registration only, entrance only with invitation card

Friday, 13th of October 2017 (2-4 Ótemető, Debrecen)

- 08:30 14:00 **ISCAME registration** continuously (Main Hall)
- 09:00 16:00 **ISCAME poster exhibition and coffee** (ground floor, room 9.)
- 09:00 10:00 **ISCAME poster session 2** (ground floor, room 9.)
- 09:00 12:00 company presentations (Lecture Hall U.0.01)
- 09:00 13:00 **Industry Days in Debrecen** (Building of the Faculty of Engineering)
- **10:00 12:30 ISCAME sessions**

APPLIED AND THEORETICAL MECHANICS MAINTENANCE AND CONDITION MONITORING MANUFACTURING SCIENCE MATERIALS SCIENCE AND TECHNOLOGY 1

- 11:30 14:00 lunch (Restaurant, Faculty of Engineering)
- 12:30 12:45 **ISCAME group photo** (meeting at the inner court)
- 13:00 16:30**ISCAME sessions**

ENGINEERING PROCESSES AND OPTIMIZATION FLUID MECHANICS MACHINE AND PRODUCT DESIGN MATERIALS SCIENCE AND TECHNOLOGY 2





12-13 October 2017, Debrecen, Hungary

DETAILED PROGRAMME OF ISCAME 2017

Thursday, 12th of October 2017 (2-4 Ótemető, Debrecen)

08:30 - 16:00	ISCAME registration – continuously (Main Hall)
09:00 - 16:00	ISCAME poster exhibition (ground floor, room 9.)
11:45 - 14:00	lunch (Canteen, Faculty of Engineering)
14:00 – 15:00	ISCAME poster session 1 (ground floor, room 9.)
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15:00 – 16:30	ISCAME opening and plenary session
13.00 10.30	(ground floor, Lecture Hall U.0.01)
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Chairman:	Tamás MANKOVITS PhD, University of Debrecen, Hungary
15.00 15.10	Tamés MANIZOVITS
15:00 - 15:10	Tamás MANKOVITS
	Welcoming words
15:10 - 15:30	<u>László TÓTH</u>
	Mechanical Testing - Response of a Self-organised System
15:30 - 15:50	Zoltán KOLOZSVÁRY
	A few considerations on the state of the art and development trends in heat treatment and surface
	engineering
15:50 - 16:10	Miklós TISZA
	Lightweight manufacturing of automotive parts
16:10 - 16:30	Imre Norbert ORBULOV
	Special properties of metal matrix syntactic foams
18:30 - 22:00	banquet – by pre-registration only and entrance fee is charged
10.30 22.00	(Restaurant, Faculty of Engineering)
	(Restaurant, 1 active of Engineering)



Faculty of Engineering, University of Debrecen





12-13 October 2017, Debrecen, Hungary

Friday, 13th of October 2017 (2-4 Ótemető, Debrecen)

08:30 - 14:00 09:00 - 16:00 09:00 - 10:00	ISCAME registration and coffee – continuously (Main Hall) ISCAME poster exhibition (ground floor, room 9.) ISCAME poster session 2 (ground floor, room 9.)
10:00 – 12:00 Chairman:	Session APPLIED AND THEORETICAL MECHANICS (Robert Bosch Engineering Education and Development Laboratory, ground floor, room E.0.22) Sándor HAJDU PhD, University of Debrecen, Hungary
Co-chairman: Secretary:	Dániel BURMEISTER PhD , University of Miskolc, Hungary Dávid HURI , University of Debrecen, Hungary
10:00 - 10:15	Hasan MUHANDES, Weal SALLOUM Simulating the bruising damage of olive fruit during drop
10:15 – 10:30	Boris STOJIĆ, Nenad POZNANOVIĆ Experimental research of tractor tire response to quasistatic passage over the singular road obstacle
10:30 – 10:45	Roland JANČO, Pavel ÉLESZTŐS, Ladislav ÉCSI Numerical solution of friction stir welding compared by experimental measurement
10:45 – 11:00	<u>Ladislav ÉCSI</u> , Pavel ÉLESZTŐS, Roland JANČO An alternative to hyperelastic-based multiplicative plasticity models
11:00 – 11:15	Veronika SZÜLE, Balázs PERE Solution of thermomechanical coupled problem using FEM
11:15 – 11:30	Gusztáv Áron SZIKI, Attila SZÁNTÓ Recent developments in our simulation program for the dynamics modelling of electric driven cars
11:30 – 11:45	Balázs TÓTH, <u>Dániel BURMEISTER</u> Three-field dual-mixed hp finite element model for axisymmetric shells
11:45 – 12:00	<u>Dávid HURI</u> , Tamás MANKOVITS Finite element simulations in rubber design
10:00 – 12:15	Session MAINTENANCE AND CONDITION MONITORING
	(Aventics Pneumatic Laboratory, ground floor, room E.0.21.)
10:00 – 12:15 Chairman: Co-Chairman:	
Chairman:	(Aventics Pneumatic Laboratory, ground floor, room E.0.21.) László TÓTH DSc , University of Debrecen, Hungary
Chairman: Co-Chairman:	(Aventics Pneumatic Laboratory, ground floor, room E.0.21.) László TÓTH DSc, University of Debrecen, Hungary József Zoltán SZABÓ PhD, Óbuda University, Hungary Krisztián DEÁK, University of Debrecen, Hungary László TÓTH
Chairman: Co-Chairman: Secretary:	(Aventics Pneumatic Laboratory, ground floor, room E.0.21.) László TÓTH DSc, University of Debrecen, Hungary József Zoltán SZABÓ PhD, Óbuda University, Hungary Krisztián DEÁK, University of Debrecen, Hungary László TÓTH Risk based approach in the welding fabrication - european efforts Luboslav STRAKA, Gabriel DITTRICH
Chairman: Co-Chairman: Secretary: 10:00 – 10:15	(Aventics Pneumatic Laboratory, ground floor, room E.0.21.) László TÓTH DSc, University of Debrecen, Hungary József Zoltán SZABÓ PhD, Óbuda University, Hungary Krisztián DEÁK, University of Debrecen, Hungary László TÓTH Risk based approach in the welding fabrication - european efforts
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Chairman: Co-Chairman: Secretary: 10:00 – 10:15 10:15 – 10:30 10:30 – 10:45	(Aventics Pneumatic Laboratory, ground floor, room E.0.21.) László TÓTH DSc, University of Debrecen, Hungary József Zoltán SZABÓ PhD, Óbuda University, Hungary Krisztián DEÁK, University of Debrecen, Hungary László TÓTH Risk based approach in the welding fabrication - european efforts Luboslav STRAKA, Gabriel DITTRICH Improving reliability of technical systems Zsolt TIBA, Dániel FEKETE-SZÜCS, József MENYHÁRT Eliminating the positioning error of Gamma Knife; recommendations for the mechanical overhaul Krisztian DEÁK, Imre KOCSIS Condition monitoring by applying advanced diagnostics methods Aleksandar ALEKSIĆ, Dušan GORDIĆ, Vladimir VUKAŠINOVIĆ, Aleksandar NEŠOVIĆ Introduction of water management in food production plant: A case study margarine production
Chairman: Co-Chairman: Secretary: 10:00 – 10:15 10:15 – 10:30 10:30 – 10:45 10:45 – 11:00	(Aventics Pneumatic Laboratory, ground floor, room E.0.21.) László TÓTH DSc, University of Debrecen, Hungary József Zoltán SZABÓ PhD, Óbuda University, Hungary Krisztián DEÁK, University of Debrecen, Hungary László TÓTH Risk based approach in the welding fabrication - european efforts Euboslav STRAKA, Gabriel DITTRICH Improving reliability of technical systems Zsolt TIBA, Dániel FEKETE-SZŰCS, József MENYHÁRT Eliminating the positioning error of Gamma Knife; recommendations for the mechanical overhaul Krisztian DEÁK, Imre KOCSIS Condition monitoring by applying advanced diagnostics methods Aleksandar ALEKSIĆ, Dušan GORDIĆ, Vladimir VUKAŠINOVIĆ, Aleksandar NEŠOVIĆ Introduction of water management in food production plant: A case study margarine production facility Miklós Gergely SZENTESI, István LAKATOS
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Chairman: Co-Chairman: Secretary: 10:00 - 10:15 10:15 - 10:30 10:30 - 10:45 10:45 - 11:00 11:00 - 11:15 11:15 - 11:30 11:30 - 11:45	(Aventics Pneumatic Laboratory, ground floor, room E.0.21.) László TÓTH DSc, University of Debrecen, Hungary József Zoltán SZABÓ PhD, Óbuda University, Hungary Krisztián DEÁK, University of Debrecen, Hungary László TÓTH Risk based approach in the welding fabrication - european efforts Euboslav STRAKA, Gabriel DITTRICH Improving reliability of technical systems Zsolt TIBA, Dániel FEKETE-SZÚCS, József MENYHÁRT Eliminating the positioning error of Gamma Knife; recommendations for the mechanical overhaul Krisztian DEÁK, Imre KOCSIS Condition monitoring by applying advanced diagnostics methods Aleksandar ALEKSIĆ, Dušan GORDIĆ, Vladimir VUKAŠINOVIĆ, Aleksandar NEŠOVIĆ Introduction of water management in food production plant: A case study margarine production facility Miklós Gergely SZENTESI, István LAKATOS Road traffic accidents caused by mechanical failures in Hungary between 2012 and 2017 Tibor BUSZNYÁK, István LAKATOS Automotive engineering possibilities in combining global positioning and vehicle diagnostics





12-13 October 2017, Debrecen, Hungary

10:00 – 12:30	Session MANUFACTURING SCIENCE (Metallograpfic Laboratory, 1 st floor, room E.1.20)
Chairman:	György HEGEDŰS PhD, University of Miskolc, Hungary
Co-Chairman:	Sándor BODZÁS PhD, University of Debrecen, Hungary
Secretary:	Péter BALSA, University of Debrecen, Hungary
10:00 - 10:15	Daniel LATES, Marius CĂȘVEAN, Flaviu CIOLOCA
	Application of the functions of a chatbot in the manufacturing process of a gear
10:15 - 10:30	Sándor BODZÁS
	Comparative tooth contact analysis of x-zero gear drive in the function of the module changing
10:30 - 10:45	<u>László DUDÁS</u>
	The effect of profile variation on contact properties in case of quasi globoid worm gearing
10:45 - 11:00	György HEGEDŰS
11.00 11.15	Generation of internal thread surfaces by solid tool body swept operations
11:00 – 11:15	Jan ZAKOPČAN, Lubomir JAVOREK, Michal BACHRATÝ The influence of tool diameter and feed speed on feed force and torque moment during steel S233J0
	drilling
11:15 – 11:30	<u>Jan ZAKOPČAN,</u> Lubomir JAVOREK, Michal BACHRATÝ
	Dependence of the thrust force from the clearance angle and feed speed during drilling
11:30 - 11:45	Szabolcs JÓNÁS, Miklós TISZA
	Clinching of DP600 steel sheets
11:45 - 12:00	Antal FODOR
	3D printed polymer specimens of fatigue test examination basic on DMA tests
12:00 – 12:15	<u>Euboslav STRAKA</u> , Gabriel DITTRICH
10.15 10.20	Dielectric fluids applied during electrical discharge machining
12:15 – 12:30	Shiraz Ahmed SIDDIQUI, Mária MAROSNÉ BERKES, Andrea SZILÁGYINÉ BÍRÓ Investigation of the tribological performance of wear resistant surface layers produced on automotive
	tool steel by duplex heat treatments
	toot steet by duplex neat treatments
10.00 10.15	
10:00 – 12:15	Session MATERIALS SCIENCE AND TECHNOLOGY 1 (SMADTMAT Motorial Technology I shoretowy Ath floor grown E 4.14)
	(SMARTMAT Material Technology Laboratory, 4 th floor, room E.4.14)
Chairman:	(SMARTMAT Material Technology Laboratory, 4 th floor, room E.4.14) Branko SKORIC PhD , University of Novi Sad, Serbia
Chairman: Co-chairman:	(SMARTMAT Material Technology Laboratory, 4 th floor, room E.4.14) Branko SKORIC PhD , University of Novi Sad, Serbia Sándor PÁLINKÁS PhD , University of Debrecen, Hungary
Chairman: Co-chairman: Secretary:	(SMARTMAT Material Technology Laboratory, 4 th floor, room E.4.14) Branko SKORIC PhD , University of Novi Sad, Serbia Sándor PÁLINKÁS PhD , University of Debrecen, Hungary Gábor BALOGH , University of Debrecen, Hungary
Chairman: Co-chairman:	(SMARTMAT Material Technology Laboratory, 4 th floor, room E.4.14) Branko SKORIC PhD, University of Novi Sad, Serbia Sándor PÁLINKÁS PhD, University of Debrecen, Hungary Gábor BALOGH, University of Debrecen, Hungary Emilia SKOŁEK, Szymon MARCINIAK, Adam ZYCH
Chairman: Co-chairman: Secretary: 10:00 – 10:15	(SMARTMAT Material Technology Laboratory, 4 th floor, room E.4.14) Branko SKORIC PhD, University of Novi Sad, Serbia Sándor PÁLINKÁS PhD, University of Debrecen, Hungary Gábor BALOGH, University of Debrecen, Hungary Emilia SKOŁEK, Szymon MARCINIAK, Adam ZYCH Glow discharge nitriding of nanobainitic steel
Chairman: Co-chairman: Secretary:	(SMARTMAT Material Technology Laboratory, 4 th floor, room E.4.14) Branko SKORIC PhD, University of Novi Sad, Serbia Sándor PÁLINKÁS PhD, University of Debrecen, Hungary Gábor BALOGH, University of Debrecen, Hungary Emilia SKOŁEK, Szymon MARCINIAK, Adam ZYCH Glow discharge nitriding of nanobainitic steel Krzysztof CHMIELARZ, Szymon MARCINIAK
Chairman: Co-chairman: Secretary: 10:00 – 10:15	(SMARTMAT Material Technology Laboratory, 4 th floor, room E.4.14) Branko SKORIC PhD, University of Novi Sad, Serbia Sándor PÁLINKÁS PhD, University of Debrecen, Hungary Gábor BALOGH, University of Debrecen, Hungary Emilia SKOŁEK, Szymon MARCINIAK, Adam ZYCH Glow discharge nitriding of nanobainitic steel Krzysztof CHMIELARZ, Szymon MARCINIAK Changes of structure and properties of the core of nanocrystaline steel X37CrMoV5-1 which occur
Chairman: Co-chairman: Secretary: 10:00 – 10:15 10:15 – 10:30	(SMARTMAT Material Technology Laboratory, 4 th floor, room E.4.14) Branko SKORIC PhD, University of Novi Sad, Serbia Sándor PÁLINKÁS PhD, University of Debrecen, Hungary Gábor BALOGH, University of Debrecen, Hungary Emilia SKOŁEK, Szymon MARCINIAK, Adam ZYCH Glow discharge nitriding of nanobainitic steel Krzysztof CHMIELARZ, Szymon MARCINIAK Changes of structure and properties of the core of nanocrystaline steel X37CrMoV5-1 which occur during the process of nitriding
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Chairman: Co-chairman: Secretary: 10:00 – 10:15 10:15 – 10:30	(SMARTMAT Material Technology Laboratory, 4 th floor, room E.4.14) Branko SKORIC PhD, University of Novi Sad, Serbia Sándor PÁLINKÁS PhD, University of Debrecen, Hungary Gábor BALOGH, University of Debrecen, Hungary Emilia SKOŁEK, Szymon MARCINIAK, Adam ZYCH Glow discharge nitriding of nanobainitic steel Krzysztof CHMIELARZ, Szymon MARCINIAK Changes of structure and properties of the core of nanocrystaline steel X37CrMoV5-1 which occur during the process of nitriding Szymon MARCINIAK, Emilia SKOŁEK, Adam GOŁASZEWSKI, Wiesław ŚWIĄTNICKI
Chairman: Co-chairman: Secretary: 10:00 – 10:15 10:15 – 10:30	(SMARTMAT Material Technology Laboratory, 4 th floor, room E.4.14) Branko SKORIC PhD, University of Novi Sad, Serbia Sándor PÁLINKÁS PhD, University of Debrecen, Hungary Gábor BALOGH, University of Debrecen, Hungary Emilia SKOŁEK, Szymon MARCINIAK, Adam ZYCH Glow discharge nitriding of nanobainitic steel Krzysztof CHMIELARZ, Szymon MARCINIAK Changes of structure and properties of the core of nanocrystaline steel X37CrMoV5-1 which occur during the process of nitriding Szymon MARCINIAK, Emilia SKOŁEK, Adam GOŁASZEWSKI, Wiesław ŚWIĄTNICKI Thermal stability of carbide-free bainite in two nanocrystalline steels in the range of nitriding temperatures
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Chairman: Co-chairman: Secretary: 10:00 – 10:15 10:15 – 10:30 10:30 – 10:45 10:45 – 11:00	(SMARTMAT Material Technology Laboratory, 4 th floor, room E.4.14) Branko SKORIC PhD, University of Novi Sad, Serbia Sándor PÁLINKÁS PhD, University of Debrecen, Hungary Gábor BALOGH, University of Debrecen, Hungary Emilia SKOŁEK, Szymon MARCINIAK, Adam ZYCH Glow discharge nitriding of nanobainitic steel Krzysztof CHMIELARZ, Szymon MARCINIAK Changes of structure and properties of the core of nanocrystaline steel X37CrMoV5-1 which occur during the process of nitriding Szymon MARCINIAK, Emilia SKOŁEK, Adam GOŁASZEWSKI, Wiesław ŚWIĄTNICKI Thermal stability of carbide-free bainite in two nanocrystalline steels in the range of nitriding temperatures Branko SKORIC, Aleksandar MILETIC, Pal TEREK, Lazar KOVACEVIC, Dragan KUKURUZOVIC Hard coatings deposited by ion beam assisted deposition and modificated with ion implantation András MOLNÁR, Zsolt CSABAY, Lajos FAZEKAS, Sándor PÁLINKÁS, Ágnes BATTÁNÉ
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Chairman: Co-chairman: Secretary: 10:00 – 10:15 10:15 – 10:30 10:30 – 10:45 10:45 – 11:00 11:00 – 11:15 11:15 – 11:30	(SMARTMAT Material Technology Laboratory, 4 th floor, room E.4.14) Branko SKORIC PhD, University of Novi Sad, Serbia Sándor PÁLINKÁS PhD, University of Debrecen, Hungary Gábor BALOGH, University of Debrecen, Hungary Emilia SKOŁEK, Szymon MARCINIAK, Adam ZYCH Glow discharge nitriding of nanobainitic steel Krzysztof CHMIELARZ, Szymon MARCINIAK Changes of structure and properties of the core of nanocrystaline steel X37CrMoV5-1 which occur during the process of nitriding Szymon MARCINIAK, Emilia SKOŁEK, Adam GOŁASZEWSKI, Wiesław ŚWIĄTNICKI Thermal stability of carbide-free bainite in two nanocrystalline steels in the range of nitriding temperatures Branko SKORIC, Aleksandar MILETIC, Pal TEREK, Lazar KOVACEVIC, Dragan KUKURUZOVIC Hard coatings deposited by ion beam assisted deposition and modificated with ion implantation András MOLNÁR, Zsolt CSABAY, Lajos FAZEKAS, Sándor PÁLINKÁS, Ágnes BATTÁNÉ GINDERT-KELE Thermal sprayed and laser remelted wear resistant NiCrBSi coatings Tamás BUBONYI, Péter BARKÓCZY, Gábor LÉNÁRTH Automated image analysis of the inhomogenities in the microstructure of aluminum castings
Chairman: Co-chairman: Secretary: 10:00 – 10:15 10:15 – 10:30 10:30 – 10:45 10:45 – 11:00	(SMARTMAT Material Technology Laboratory, 4th floor, room E.4.14) Branko SKORIC PhD, University of Novi Sad, Serbia Sándor PÁLINKÁS PhD, University of Debrecen, Hungary Gábor BALOGH, University of Debrecen, Hungary Emilia SKOŁEK, Szymon MARCINIAK, Adam ZYCH Glow discharge nitriding of nanobainitic steel Krzysztof CHMIELARZ, Szymon MARCINIAK Changes of structure and properties of the core of nanocrystaline steel X37CrMoV5-1 which occur during the process of nitriding Szymon MARCINIAK, Emilia SKOŁEK, Adam GOŁASZEWSKI, Wiesław ŚWIĄTNICKI Thermal stability of carbide-free bainite in two nanocrystalline steels in the range of nitriding temperatures Branko SKORIC, Aleksandar MILETIC, Pal TEREK, Lazar KOVACEVIC, Dragan KUKURUZOVIC Hard coatings deposited by ion beam assisted deposition and modificated with ion implantation András MOLNÁR, Zsolt CSABAY, Lajos FAZEKAS, Sándor PÁLINKÁS, Ágnes BATTÁNÉ GINDERT-KELE Thermal sprayed and laser remelted wear resistant NiCrBSi coatings Tamás BUBONYI, Péter BARKÓCZY, Gábor LÉNÁRTH Automated image analysis of the inhomogenities in the microstructure of aluminum castings Dániel PETHŐ, Márton BENKE, Valéria MERTINGER, Péter BARKÓCZY
Chairman: Co-chairman: Secretary: 10:00 - 10:15 10:15 - 10:30 10:30 - 10:45 10:45 - 11:00 11:00 - 11:15 11:15 - 11:30 11:30 - 11:45	(SMARTMAT Material Technology Laboratory, 4 th floor, room E.4.14) Branko SKORIC PhD, University of Novi Sad, Serbia Sándor PÁLINKÁS PhD, University of Debrecen, Hungary Gábor BALOGH, University of Debrecen, Hungary Emilia SKOŁEK, Szymon MARCINIAK, Adam ZYCH Glow discharge nitriding of nanobainitic steel Krzysztof CHMIELARZ, Szymon MARCINIAK Changes of structure and properties of the core of nanocrystaline steel X37CrMoV5-1 which occur during the process of nitriding Szymon MARCINIAK, Emilia SKOŁEK, Adam GOŁASZEWSKI, Wieslaw ŚWIĄTNICKI Thermal stability of carbide-free bainite in two nanocrystalline steels in the range of nitriding temperatures Branko SKORIC, Aleksandar MILETIC, Pal TEREK, Lazar KOVACEVIC, Dragan KUKURUZOVIC Hard coatings deposited by ion beam assisted deposition and modificated with ion implantation András MOLNÁR, Zsolt CSABAY, Lajos FAZEKAS, Sándor PÁLINKÁS, Ágnes BATTÁNÉ GINDERT-KELE Thermal sprayed and laser remelted wear resistant NiCrBSi coatings Tamás BUBONYI, Péter BARKÓCZY, Gábor LÉNÁRTH Automated image analysis of the inhomogenities in the microstructure of aluminum castings Dániel PETHŐ, Márton BENKE, Valéria MERTINGER, Péter BARKÓCZY The effect of thickness reduction on the recrystallization processes of cold rolled 3104 deep draw Al sheets
Chairman: Co-chairman: Secretary: 10:00 – 10:15 10:15 – 10:30 10:30 – 10:45 10:45 – 11:00 11:00 – 11:15 11:15 – 11:30	(SMARTMAT Material Technology Laboratory, 4 th floor, room E.4.14) Branko SKORIC PhD, University of Novi Sad, Serbia Sándor PÁLINKÁS PhD, University of Debrecen, Hungary Gábor BALOGH, University of Debrecen, Hungary Emilia SKOŁEK, Szymon MARCINIAK, Adam ZYCH Glow discharge nitriding of nanobainitic steel Krzvsztof CHMIELARZ, Szymon MARCINIAK Changes of structure and properties of the core of nanocrystaline steel X37CrMoV5-1 which occur during the process of nitriding Szymon MARCINIAK, Emilia SKOŁEK, Adam GOŁASZEWSKI, Wieslaw ŚWIĄTNICKI Thermal stability of carbide-free bainite in two nanocrystalline steels in the range of nitriding temperatures Branko SKORIC, Aleksandar MILETIC, Pal TEREK, Lazar KOVACEVIC, Dragan KUKURUZOVIC Hard coatings deposited by ion beam assisted deposition and modificated with ion implantation András MOLNÁR, Zsolt CSABAY, Lajos FAZEKAS, Sándor PÁLINKÁS, Ágnes BATTÁNÉ GINDERT-KELE Thermal sprayed and laser remelted wear resistant NiCrBSi coatings Tamás BUBONYI, Péter BARKÓCZY, Gábor LÉNÁRTH Automated image analysis of the inhomogenities in the microstructure of aluminum castings Dániel PETHÖ, Márton BENKE, Valéria MERTINGER, Péter BARKÓCZY The effect of thickness reduction on the recrystallization processes of cold rolled 3104 deep draw Al sheets Balázs VARBAI, Yoni ADONYI, Kornél MÁJLINGER
Chairman: Co-chairman: Secretary: 10:00 - 10:15 10:15 - 10:30 10:30 - 10:45 10:45 - 11:00 11:00 - 11:15 11:15 - 11:30 11:30 - 11:45	(SMARTMAT Material Technology Laboratory, 4 th floor, room E.4.14) Branko SKORIC PhD, University of Novi Sad, Serbia Sándor PÁLINKÁS PhD, University of Debrecen, Hungary Gábor BALOGH, University of Debrecen, Hungary Emilia SKOŁEK, Szymon MARCINIAK, Adam ZYCH Glow discharge nitriding of nanobainitic steel Krzysztof CHMIELARZ, Szymon MARCINIAK Changes of structure and properties of the core of nanocrystaline steel X37CrMoV5-1 which occur during the process of nitriding Szymon MARCINIAK, Emilia SKOŁEK, Adam GOŁASZEWSKI, Wieslaw ŚWIĄTNICKI Thermal stability of carbide-free bainite in two nanocrystalline steels in the range of nitriding temperatures Branko SKORIC, Aleksandar MILETIC, Pal TEREK, Lazar KOVACEVIC, Dragan KUKURUZOVIC Hard coatings deposited by ion beam assisted deposition and modificated with ion implantation András MOLNÁR, Zsolt CSABAY, Lajos FAZEKAS, Sándor PÁLINKÁS, Ágnes BATTÁNÉ GINDERT-KELE Thermal sprayed and laser remelted wear resistant NiCrBSi coatings Tamás BUBONYI, Péter BARKÓCZY, Gábor LÉNÁRTH Automated image analysis of the inhomogenities in the microstructure of aluminum castings Dániel PETHŐ, Márton BENKE, Valéria MERTINGER, Péter BARKÓCZY The effect of thickness reduction on the recrystallization processes of cold rolled 3104 deep draw Al sheets

Chemical composition influence on microstructure and properties of UFG-TRIP steel





12:40 - 12:50	ISCAME group photo (meeting at the inner court)
11:45 - 13:00	lunch (Canteen, Faculty of Engineering)
13:00 – 16:00 Chairman: Co-chairman: Secretary:	Session ENGINEERING PROCESSES AND OPTIMIZATION (Metallograpfic Laboratory, 1 st floor, room E.1.20) Tibor POÓS PhD, Budapest University of Technology and Economics, Hungary Lajos GULYÁS PhD, University of Debrecen, Hungary József MENYHÁRT, University of Debrecen, Hungary
13:00 - 13:15 13:15 - 13:30 13:30 - 13:45 13:45 - 14:00 14:00 - 14:15	Péter LÁNG, Marton ÖRSI, László HÉGELY Comparison of batch and semi-continous distillation Gábor MODLA, Péter LÁNG Decrease of energy need of distillation with vapour recompression László HÉGELY, Kristóf SLEISZ Optimization of batch extractive distillation with different methods Lajos GULYÁS, István ÁRPÁD, György DEÁK A common interpretation of energy losses of flowing fluids in technical systems Tibor POÓS, Dániel HORVÁTH, Kornél TAMÁS Modeling of the movement of the granular material in a static equipment with discrete element method
14:15 – 14:30	coffee break
14:30 – 14:45	Tibor POÓS, <u>Evelin VARJU</u> , Viktor SZABÓ
14:45 – 15:00	Determination of medicinal plants' porosity <u>Csongor BOLDIZSÁR</u> Optimization of wood biomass gasification process
15:00 – 15:15	Kinga TÓTH Examination of biomethane production
15:15 – 15:30	Ádám SKRIBANEK, István BODNÁR, Patrik ISKI
15:30 – 15:45	Optimizing an ininterruptible solar power system for inductive natured loads Sándor SZABÓ
15:45 – 16:00	Research, development and optimisation of nuclear tomography Gábor BALOGH Recycling possibilities of end period nuclear fuel cells
13:00 – 15:45 Chairman: Co-chairman: Secretary:	Session FLUID MECHANICS (Robert Bosch Engineering Education and Development Laboratory, ground floor, room E.0.22) Ákos LAKATOS PhD, Budapest University of Technology and Economics, Hungary Mohamad BAHRM PhD, University of Miskolc, Hungary Ferenc SZODRAI, University of Debrecen, Hungary
13:00 – 13:15	<u>Ivan GRUJIĆ</u> , Nadica STOJANOVIĆ, Jasna GLIŠOVIĆ, Aleksandar DAVINIĆ, Saša MILOJEVIĆ
13:15 – 13:30	Modelling and aerodynamic simulation of the passenger vehicle Fanni KÁDÁR Note to the passenger vehicle
13:30 - 13:45	Phase space analysis of a pressure relief valve Mohamad BARHM, Gábor SZEPESI, Betti BOLLÓ
13:45 - 14:00	Modelling and analysis of a gasoline engine exhaust gas systems <u>Csanád KALMÁR</u> , Ferenc HEGEDŰS, Dávid FELHŐS
14:00 – 14:15	Transient simulations of gas dynamics with different numerical schemes <u>Kálmán KLAPCSIK</u> , Ferenc HEGEDŰS Modelling of non-spherical bubble shape oscillations in viscous liquid
14:15 – 14:30	coffee break





14:30 - 14:45	<u>Péter Tamás NAGY</u> , György PAÁL
	The effect of spanwise flexible coating on the boundary layer transition
14:45 - 15:00	Péter Tamás NAGY, György PAÁL
15.00 15.15	Plane jets excited by vortices
15:00 - 15:15	András TOMOR, Erik ANTAL-JAKAB
15.15 15.20	Experimental investigation of a finite length lateral system in a dividing-flow manifold
15:15 – 15:30	András TOMOR, Bence MERVAY, Gergely KRISTÓF
15:30 – 15:45	Continuous parametrization of hydraulic losses caused by diameter transition in cylindrical pipes
15:30 – 15:45	Roland DÓCS, Anita JOBBIK Porous system modelling of hydrocarbon reservoirs using multi-capillary method
	1 orous system modelling of hydrocarbon reservoirs using multi-capitlary method
13:00 - 16:15	Session MACHINE AND PRODUCT DESIGN
	(Aventics Pneumatic Laboratory, ground floor, room E.0.21.)
Chairman:	Levente CZÉGÉ PhD, University of Debrecen, Hungary
Co-chairman:	Richard HNILICA PhD, Technical University in Zvolen, Slovakia
Secretary:	Zsolt BÉKÉSI, University of Debrecen, Hungary
12.00 12.15	Milan DACKOV Cinika KUZMANOVIĆ Mala ČAVIĆ Inan KNEŽEVIĆ Manka DENČIĆ
13:00 – 13:15	Milan RACKOV, <u>Siniša KUZMANOVIĆ</u> , Maja ČAVIĆ, Ivan KNEŽEVIĆ, Marko PENČIĆ Analysis of different concept ways of two-stage gear reducers design
13:15 – 13:30	Levente CZÉGÉ
13.13 – 13.30	Design of coupled plantery gear drives
13:30 – 13:45	László DUDÁS, Pálma KAPITÁNY
13.30 – 13.43	Combustion chamber and fuel mixture motion analysis of a new rotary engine
13:45 – 14:00	Marko PENČIĆ, Maja ČAVIĆ, Milan RACKOV
13.43 – 14.00	Design of the humanoid robot neck: State of the Art
14:00 - 14:15	Péter UNGÁR, Tamás SZABÓ
11.00 11.15	Designing of a balancing machine for a plastic rotor
14:15 – 14:30	Miha FINZGAR, Primoz PODRZAJ
1.110 1.100	Feasibility of remote photoplethysmogrpahy for implementation in mobile robots
14:30 - 14:45	coffee break
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14:45 - 15:00	<u>László RÓNAI</u> , Viktor FÜVESI, Csaba VÖRÖS
	Designing of a water sampling unit
15:00 - 15:15	Ladislav GULAN, <u>Carmen SCHMIDTOVÁ</u> , Gregor IZRAEL
	Effective designing of modular structures variants of mobile working machines
15:15 – 15:30	Nadica STOJANOVIĆ, Ivan GRUJIĆ, Jasna GLIŠOVIĆ, Saša MILOJEVIĆ, Aleksandar
	DAVINIĆ
15.00 15.45	Vanes shape optimization of ventaled disc brakes for heavy duty vehicles
15:30 – 15:45	Zsolt BÉKÉSI, László JÁNOSI
15.45 16.00	Cryogenic gas as a fuel for vehicles
15:45 – 16:00	Michaela HNILICOVÁ, Jaroslav MATEJ, Miroslav DADO, Richard HNILICA
16.00 16.15	Design of the supporting frame for the fire-fighting adapter using the shape generator
16:00 – 16:15	Flóra HAJDU, Péter HORVÁTH
16:15 – 16:30	Comparison of bathlift constructions Birthyroughbor SENCIDIA Cyaras EH ED
10:13 – 10:30	Bishwambhar SENGUPTA, György FILEP Development of new radiosurgical device
	Development of new radiosurgical device





13:00 – 16:30	Session MATERIALS SCIENCE AND TECHNOLOGY 2
Chairman:	(SMARTMAT Material Technology Laboratory, 4 th floor, room E.4.14) Valéria MERTINGER PhD , University of Miskolc, Hungary
Co-chairman:	István BUDAI PhD, University of Debrecen, Hungary
Secretary:	Tamás Antal VARGA, University of Debrecen, Hungary
12.00 12.15	T. C. Marchant
13:00 – 13:15	<u>László TÓTH</u> Sensitivity of materials and engineering structures
	Máté SEPSI, Dávid ANGEL, Dávid CSEH, Ádám FILEP, Viktor KÁRPÁTI, Márton BENKE,
13:15 – 13:30	Valéria MERTINGER
	Residual stress monitoring for machine industry
13:30 - 13:45	György THALMAIER , Niculina SECHEL, Ioan VIDA-SIMITI
	Water leaching behaviour of carbamide space holder particles in TiAl foams
13:45 - 14:00	Tamás MANKOVITS, <u>Tamás Antal VARGA</u>
14:00 – 14:15	Image-based geometrical modelling of foam structures
14:00 – 14:13	<u>Haris RUDIANTO</u> , Yang Sang SUN, Kim Yong JIN, Ivo DLOUHY Sintering behavior of dual composites Al-Si-SiC and Al-Si-Cu-Mg powder
	Liliana-Laura BADITA, Aurel ZAPCIU, Valentin GORNOAVA, Marian VOCUREK, Iulian
14:15 - 14:30	Sorin MUNTEANU
	Nanostructured thin films used to improve the tribological properties in mechatronic actuating systems
14:30 – 14:45	Nanostructured thin films used to improve the tribological properties in mechatronic actuating systems coffee break
	coffee break
14:30 – 14:45 14:45 – 15:00	coffee break Franc MAJDIČ
14:45 – 15:00	coffee break Franc MAJDIČ Research of carbon fibre hydraulic cylinder
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14:45 – 15:00	coffee break Franc MAJDIČ Research of carbon fibre hydraulic cylinder Ahmed Elmehdi BENCHABANE, Péter BARKÓCZY Effects of surface treating to the properties of railway contact wires Thomas AZANE, Péter BARKÓCZY
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A group of ISCAME Participants in 2016





12-13 October 2017, Debrecen, Hungary

ISCAME poster exhibition (ground floor, room 9.)

András SZEKERES, Md Tanweer RAZA

Thermo-Hygro Mechanics (THM) in Science Philosophy

Sándor HAJDU

LPV modelling of single-mast stacker cranes

Tamás ANTAL, Benedek KEREKES

Novel drying techniques for the preservation of by-products of food industry

Ábel GÖNTÉR, Viktor TIHANYI

Design concept of a hybrid vehicle system considering redundancy requirements of highly automated vehicles **Judit SZALAI**

The development of evaluation system qualifying the ITER diagnostic cable conduit the and satisfying the system requirements

Dávid KINCSES, Lajos MEZEI, Sándor HAJDU

Review of wheel dynamic models at vehicle development

Róbertné KOVÁCS, Gábor KESZTHELYI-SZABÓ, Péter SZENDRŐ

Optimization of operational parameters for a microwave pre-treating system

József MENYHÁRT, Róbert SZABOLCSI

Batteries operation parameter analysis with Fuzzy logic

Tibor POÓS, Evelin VARJU, Viktor SZABÓ

Introduction to freeze granulation technology

Kremena MARKOVA

How the user became authority

Tihomir DOVRAMADJIEV

3D computer processing and improvement of the geometry of received photogrammetric models through photo shooting with one camera

<u>András GÁBORA</u>, Attila MAGYARI, Lajos MEZEI, Krisztián József VESZELSZKI, Dániel NEMES, Dávid BALÁZS, Hunor Péter PÓTA

Prototype battery electric car development for Shell Eco-marathon competition

József Zoltán SZABÓ, Péter BAKUCZ

Detecting knocking combustion of large gas engine by deep recurrent neural networks

Alpár BELÉNYI, Gheorghe ACHIMAŞ

Vibration measurement on reconditioned semi-hermetic compressor

Drakče TANASKOVIČ, Branislav ĐORĐEVIĆ, Simon SEDMAK, Filip VUCETIC, Marko GAJIN

Repair welding of lower rails of a 30CrMoV9 steel transport beam and the conditions under which welding procedure must be carried out

Anton Gheorghe POP-SZOVÁTI, Marian BORZAN, Csaba GYENGE, Nicolae JOLDEŞ

Pneumatic systems for counterbalancing the ram of the mechanical presses

Csaba NEMES, Sándor BODZÁS

Designing, modelling and analyze of straight turning tool geometry

Dávid NEISZ, Gergő Zoltán GÉRESI, Sándor BODZÁS

Designing of drill clamping device for CNC turning machine

Péter BALSA

Steel surface finishing with polishing belt

Péter BÖRÖCZ

Averaged vibration levels of vans in package delivery

Nicolae JOLDES, Gheorghe ACHIMAS, Csaba GYENGE, Anton Gheorghe POP-SZOVÁTI

The waste and the environment





12-13 October 2017, Debrecen, Hungary

Bence MOLNÁR

Simulation framework for packaging dynamics of stacked units

Kata VÖRÖSKŐI

Selection of packaging systems in automotive engine supply: the case of overseas transport

Péter CSAVAJDA

Shock testing in the evaluation of packaing performance

Zoltán SZAKÁL, Tamás PATAKI, Attila KARI-HORVÁTH

Strength examination of adhesive bonded joints of steel against DBD treated PTFE and PA66 surfaces

Ľuboš KAŠČÁK, Emil SPIŠÁK

Mechanical joining methods of hot-dip galvanized steel sheets

Zoltán HAGYMÁSSY, Sándor PÁLINKÁS, Ágnes BATTÁNÉ GINDERT-KELE

Examination the physical characteristing of fertilizers

Franc MAJDIČ

Duration test of carbon fibre hydraulic cylinder: water&oil

Darko LOVREC

Corrosion protection properties of ionic liquids

Khabat M. AHMAD, Ferenc KRISTÁLY

A laboratory study of pH, salinity and time effects on stability of clay minerals in sandstone rock regarding formation damage assessment

<u>Sándor PÁLINKÁS</u>, Lajos FAZEKAS, Ágnes BATTÁNÉ GINDERT-KELE, András MOLNÁR, Zoltán HAGYMÁSSY

Investigation of hot metal powder spray fusing of cultivator tines after tilth

<u>Laura Elena GEAMBAZU</u>, Ioana CSAKI, Ciprian Alexandru MANEA, Sigrun Nanna KARLSDOTTIR High entropy alloys in geothermal environment

Ádám SARANKÓ, Gábor KALÁCSKA, Róbert KERESZTES

New method for dynamic tribological test

Miklós ODROBINA, Gábor KALÁCSKA, Róbert KERESZTES

The effect of sizes of the cast polyamide 6 rods upon tensile impact strength

Krisztina ROMÁN, Gabriella ZSOLDOS

Examinations of mechanical properties of different PVC/CPE blends

Bojan BANJANIN, Gojko VLADIĆ, Gordana DELIĆ, Savka ADAMOVIĆ, Nemanja KAŠIKOVIĆ

Influence of post-treatment methods on mechanical properties of PLA parts fabricated by fused deposition modeling





4th Mechanical Engineering Exhibition in 2016



UNIVERSITY OF DEBRECCEN
FACULTY OF DEBRECCEN

12-13 October 2017, Debrecen, Hungary

INFORMATION TO CHAIRMEN, TO PRESENTERS AND TO VISITORS

Chairmen, Presenters and on-line registered Visitors are invited for lunches and coffees, but it is connected to registration at the registration desk at the Main Hall in the building of the Faculty of Engineering on the Conference days.

To Presenters:

- The official language of ISCAME is English;
- Show up to the session 10 minutes before the session begins;
- Each oral presentation will take 15 minutes including discussion;
- The files required for the presentation (PowerPoint or PDF) must be uploaded and tested in the computer placed in the room before the respective presentation session.

To Poster Presenters:

- The official language of ISCAME is English;
- The Poster Exhibiton will be opened on Thursday 12 October, 9:00 and can be visited until the end of the ISCAME (13 October, 16:00). It means from 9:00 onwards posters can be put on display (Location: Faculty of Engineering, ground floor, room 9.).
- Poster sessions are scheduled on 12 October, from 14:00-15:00 and 13 October, from 9:00-10:00. At this time anyone interested should be received in front of the posters;
- Posters will be displayed on vertical boards with maximum dimensions of 1000mm (width) x 2000mm (height), the recommended poster size is standard A0 with page orientation portrait.

To Chairmen:

- During the presentations enforce time limits strictly so that no author monopolizes someone else's time;
- One presentations are complete the remainder of the time can be used for informal discussion with the audience and session participants. It is your job to field questions from the audience.

In any case please contact:

ISCAME Secretary

Beáta KÖVÉR, administrator Phone: +3652415155/77776 E-mail: iscame@eng.unideb.hu

Department of Mechanical Engineering Faculty of Engineering, University of Debrecen 2-4 Ótemető, Debrecen, H-4028, Hungary

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12-13 October 2017, Debrecen, Hungary

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EXHIBITOR COMPANIES LIST 5th Mechanical Engineering Industrial Exhibition, Debrecen

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HAJDU Hajdúsági Ipari Zrt.	www.hajdurt.hu	Téglás
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NAGÉV RÁCS Kft.	www.nagev.hu	Hajdúböszörmény
Robert Bosch Automotive Steering Kft.	www.bosch-automotive-steering.com	Eger, Maklár
Rufém Kft.	www.rufem.hu	Bodrogolaszi
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ZF Hungária Kft.	www.zf.com/hu	Eger